1. Install gate support posts and gate receiver/stop post level with fence posts according to the direction the gate opens. (See Figure 1A or 1B)

**Figure 1A – Gate opens towards left.**

**Private Property Side**
- Gate Support Posts
- Gate Receiver Post
- Gate Opening

Spacing Equals: 18” less than ½ of Gate Opening in inches.

- 4½” (6”x6” Gate Support Post)
- 5½” (4”x4” Gate Support Post)

**Gate Opening**
- Inside of Fence
- Top View

**Figure 1B – Gate opens towards right.**

**Private Property Side**
- Gate Support Posts
- Gate Receiver Post
- Gate Opening

Spacing Equals: 18” less than ½ of Gate Opening in inches.

- 4½” (6”x6” Gate Support Post)
- 5½” (4”x4” Gate Support Post)

**Gate Opening**
- Inside of Fence
- Top View

2. Measure gate end. (Figure 2)

3. Position bracket/truck and bracket/guide roller units onto each gate support post. Snug bracket bolts; do not attach with screws at this point to allow for adjustments. (Figure 3)

**Figure 2**
- Inside Top Track
- Inside Bottom Track
- Record Distance

**NOTE:** Trucks replace guide rollers for gate openings exceeding 22ft. (Figure 3)

4. Remove internal stop block and bolt from the track end that will be started onto truck. (Figure 4)

**Figure 4**
- Stop Block
- Recorded Distance

5. Slide gate onto truck and guide roller. (Figure 5)

Slide gate toward next post and repeat. Continue sliding gate till gate is balanced on trucks.

**Figure 5**
- Lock Nut

7. Attach gate end covers with screws provided. (Figure 6)

8. Adjust gate position with truck and guide roller bolts and/or bracket heights. Align gate with adjacent fence rails (if applicable). Gates should be adjusted to slide freely without binding on trucks.

9. Install stop bracket at desired height with screws provided. Attach receiver. Adjust as necessary. (Figure 7)

10. When gate and receiver position adjustments are complete, tighten lock nuts on truck bolts, tighten receiver bolts, and install bracket screws.

11. Install post brace at the desired height. (Figure 8)

12. Install a safety guard on each support post with screws provided. (Figure 9)

13. Attach post deflectors at each fence post adjacent to gate in open position (beyond gate support posts). (Figure 10)

14. Remove eyebolt; replace with hex bolt provided. Tighten nut. (Figure 11)