### Privacy Fence
#### Installation Instructions

*Always check local building codes, property lines and underground utilities before installation.*

- These instructions must be followed exactly as written and the materials used must be exactly as shown in the instructions. Any deviation from the instructions or variation in the materials used/installed may result in an unsuccessful installation.

- When core drilling any post product where water can build up, the installer is responsible to drill a ¼" hole as close to the bottom of the post by the concrete as possible. If there is no weep hole, you may have damage from moisture build up and freezing.

### Step 1: Layout the Fence Line

Layout the fence with a string line. Posts need to be 96" center to center (or 91" between posts).

**NOTE:** Posts will be laid out with 5" side in line with the sections. (See example.)

These are 3” x 5” posts, so the center of the post will be 1½" off the string. Mark the ground where the centers of all holes will be. Dig all holes. We recommend to have the bottom of the holes at least 3' deep, below the frost line (if possible) and bell out the bottom of the holes to help prevent frost uplift. For 3” x 5” posts, 10” to 12” diameter holes are recommended.

### Step 2: Attach Caps to Posts

Caps should be placed on posts before installation. Secure caps by either tapping them on a grassy area or with a mallet.

### Step 3: Correct Height for Posts

To help achieve correct height for posts, set string at a certain height from the ground. The following example is using string set 10" off the ground.

**Example:** 72" Designer Fencing is 74" from the ground to the top of the post; subtract 10" (amount string is off the ground) from 74" (post height out of ground) = 64". Mark with a pencil 64" down from the top of all the posts.

Pour approximately half a bag of concrete mix into the hole. Level the posts to the string and to the correct center to center measurement (if needed, you can use a spacer cut to the inside to inside measurement for this). Tap the post down until the pencil mark is at the string. Pour more concrete around the posts. We recommend the concrete be at least 8" below the ground. Set all posts. Make any final adjustments to line up the posts. Using a rod (or something similar), run it up and down through the concrete a few times around the post to help pack the concrete. Pour some water on the concrete. For best results, let the concrete set up for at least a day.

### Step 4: Insert Sections into Posts

Nest side channel into groove on 3” side of post. Center between the top and bottom routed holes. Screw side channel to post (screws provided), spacing screws evenly.

Put the horizontal rails in a post. Let the rails go in until you can get the opposite side of the rail into the opposite post. Insert opposite side of rails into post.

If using sections that rack, force section to desired degree. Install as above.

### Cutting Sections to Length

- All horizontal rails need to be notched if cut.
- All rails need to go inside of the post 1” on each side.
- New rail length = inside to inside of post + 2”.
- The end verticals may need to be cut to the desired width.

### Step 5: Gate Installation

We recommend using heavy wall (.125”) posts on both sides of gates. The gates are pre-assembled; however, the hinges and latch will need to be applied. Installation instructions are provided with the gate hardware.