



**Digger  
Specialties  
Inc.**

# **Powder Coating**



**This...**



**Not This!**

# Powder Coating

## - Data Sell Tips -

- Digger Specialties, Inc. powder coating is tested by an independent lab to AAMA specification using ASTM testing procedures. Digger Specialties, Inc. is the first and only company in the industry meeting these standards.
- Many competitors use a Polyester TGIC Powder Coating. This is a good coating for lawn mowers and bicycles that have a much shorter life expectancy than fence and railing which are permanently installed.
- Compared to Polyester TGIC Powder Coating after 5000 hours (5 years) in a QUV Accelerated Weathering test:
  - AAMA 2603 Powder Coating
    - Faded at approximately half the rate.
    - Retained 24% more gloss.
  - AAMA 2604 Powder Coating
    - Faded 3.8 times slower.
    - Retained 72% more gloss.
  - AAMA 2605 Powder Coating
    - Faded 23 times slower.
    - Retained 96% more gloss.
- Digger Specialties, Inc. is the only fence manufacturer to build these weathering and gloss retention capabilities into their Lifetime Limited Warranty.



Data based on Digger Specialties, Inc.  
Powder Coating Technical Data brochure.

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